



2 Cycle Outboard Oil (92-13248A24)

2-4-C w/Teflon (92-825407A12)

19085

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1	472	9784A 8	CRANKSHAFT	1		1
2		NSS	NOT SOLD SEPARATE, Wear S	1		1
3	30	67923	BEARING, Ball (LOWER)	1		1
4	53	67446	RING	1		1
5	39	816106	RING	7		1
6	28	91800	KEY, Woodruff	1		1
7	25	35126	O-RING	1		1,3
8		817001A 1	BEARING RACE	2		1
9		NSS	NOT SOLD SEPARATE, Needle	88		1
10	2720	855354A 3	PISTON	3	(STBD-STANDARD)	1
10	2720	855353A 3	PISTON	3	(PORT-STANDARD)	1
10	2720	856936A 2	PISTON	AR	STBD-.015 O/S	
10	2720	856938A 2	PISTON	AR	STBD-.030 O/S	
10	2720	856935A 2	PISTON	AR	PORT-.015 O/S	
10	2720	856937A 2	PISTON	AR	(PORT-.030 O/S)	
11	53	832081 1	LOCK RING,	12		1
12	39	834805A12	PISTON RING	12	STANDARD	1
12	39	856939A12	PISTON RING	3	.015 O.S.	
12	39	856940A12	PISTON RING	3	.030 O.S.	
13	647	822373A 3	CONNECTING ROD ASSEMBLY	6		1
14	10	94320	SCREW, (.375-24 x 1.250)	12		1
15	31	43012A 1	BEARING/CAGE KIT	12		1
16		NSS	NOT SOLD SEPARATE, Needl	96		1
17	12	88263	THRUST WASHER	12		1
18	29	88258	NEEDLE, Roller Bearing	204		1
19	31	816773A 2	BEARING ASSEMBLY (UPPER)	1		1
20	26	815449	OIL SEAL	1		1
21	25	823683	O-RING	1		1,3
-		854198A98	POWERHEAD	1	(200)	
-		854198A98	POWERHEAD	1	(200)	
-		854199A98	POWERHEAD	1	(225)	
-	27	832934A98	GASKET SET	1		